

INDUSTRY IS
KEEPING CHANGE
BECAUSE OF US

行业因我们而改变

OYANG 欧诺

浙江欧诺机械有限公司
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Facebook



Youtube

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www.oyang-group.com

CE ISO9001:2008





我们欧诺人为了 环保事业不断地创新

Ounuo People Keep
Innovation for
Enviromental Responsibility

Select Innovation in Unremitting 在坚持中选择创新

Find Happiness from Innovating 在创新中寻找快乐

Breakthrough Myself Within Happiness 在快乐中突破自我

董事长 - 欧阳锡聪
Chairman - David Ouyang

为现在与未来 做出更有意义的改变

*For Now and for future
Make more meaningful changes*

浙江欧诺机械有限公司，
专注制袋机械15年，
秉承“做好用、耐用制袋机械”的初心，
为行业提供智能制袋解决方案，
让制袋更简单。

Zhejiang ounuo machinery co.,ltd
Focus on bag making machine since 2006
Remain our original aspiration: "make user-friendly
bag machine with durability"
Provide intelligent bag making solutions for packing
industry, make bag making easier.

在未来的环保包装领域里。
我们以卓越的有竞争力的产品、
革新的环保生产解决方案，
以及密切的合作伙伴关系为基础，
为客户创造需求之上的价值和无限的可能性。

In the future of environmentally friendly packaging.
We have excellent competitive products and innovative
environmentally friendly production solutions.
And based on close partnerships,
Create value and unlimited possibilities above the needs of
our customers.

不断地创新 努力提供新的解决方案

Keep innovating
Strive to provide new solutions

○ 4,500,000

研发资金投入
R&D Investment

○ 1

只为每款新产品的诞生
以及每一个满意的微笑
The Birth Of Each New Product

○ 1,458

次产品测试
Sub-Product Test

○ 46,790

个小时工作时间
Hourly Working Hours

○ 46

名工程师
Engineer

为现在与未来 作出更有意义的改变

For the present and the future
Make meaningful changes

只有超越一己一时一地，坚持
以用户为本、与同道为伍、向未来而行，
欧诺才能可持续地创造价值，
实现更好的我们和世界。

Only by transcending one's own,
Insist on the user-oriented, with the same way,
to the future, Onnuo can create value sustainably,
To achieve a better us and a better world.

让我们一起 为环保事业做出贡献

Let's contribute for the
environment responsibility business together



欧诺让梦想持续前行 全新厂区为您提供更全面的服务

Ounuo Let the dream move forward,
brand new plant to provide you with
more comprehensive service.

中国制袋机影响力品牌 —浙江欧诺机械有限公司

TOP BRAND OF CHINA BAG MAKING MACHINE
—Zhejiang Ounuo Machinery CO., LTD.

浙江欧诺机械有限公司是一家专业生产纸包装设备、纸制品设备、无纺布产业链等配套设备的生产企业。本公司创建以来，以市场为导向，以科技为依托，大力开发新产品。

Zhejiang Ounuo Machinery Co., Ltd. is a professional manufacturer of supporting equipment such as paper packaging equipment, paper product equipment and non-woven fabric industry chain. Since its establishment, the company has been market-oriented, relying on science and technology, and vigorously developing new products.



HISTORY

从这里开始 了解我们...

Starting to know us
from here.....

秉承“节能、环保、高效”的理念引领无纺布手提袋行业的发展。
It's conception of energy saving, eco-friendly and efficiency, which still lead to develop non-woven shopping bag industry.

欧诺成长之路 Company Development Road

2006



我们从这里开始
We start from here

2008



中国颁布限塑令
China issue the plastic limit
迎来第一个世界级大客户
We get the first of our international customer

2010



投资百万租赁厂房
We get the first of our international customer
建立欧诺品牌
We found ounuo brand

2011



开拓四川酒业市场
We Open The Wine Packing Market In Sichuan Province
组建强大的团队
感受到学习的力量
We Organize Our Professional And Strong Work Team, We Keep Learning, We Keep Changing

2012



拥有自己的现代化工厂
We get the first of our international customer
成为无纺布制袋机行业领导者
Became A Leader Of Non Woven Bag Making Machine Industry Area

2016



全新的厂房,更大,更专业
Brand-new plant - larger, more professional
拥有 CNC 加工中心, 更加注重细节控制品质
Brand-new plant - larger, more professional, have CNC machining center.

2020



170亩全新厂区, 重新启航
170 acres of new factory, Re-launch

2021



厂区二期工程投入使用
The second phase of the plant project was put into use

...

设备创新之路 Road To Equipment Development

2006



生产背心袋、鞋套和平口袋
Machine for T-shirt bag, shoes cover and D-cut bag

2009



研发出一次成型烫把机
We innovated handle nonwoven bag making machine
使手提袋生产效率更高
Make the higher efficiency of handle bag making

2012



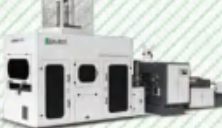
创新开发出全自动烫把制袋一体机
We innovated fully-automatic handle online nonwoven bag making machines
市场纷纷效仿
The market followed suits....

2013



第一代无纺布立体一次成型机
1st generation Leader
从无到有+一次成型
Start from scratch
With one time box-forming

2015



第六代无纺布立体一次成型机
6th generation Leader
人工少+立体折袋
Reduce artificial+ three dimensional bag folding

2017



第八代无纺布立体一次成型机
8th generation Leader
高效生产
From scratch to Efficient

2018



第十代无纺布立体一次成型机
10th generation Leader
自动理袋+自动化
Auto bag collection and full automation

2019



十二代12th generation Leader
高速度+高稳定性
Higher speed, more stable

2020



新世界A-C款 纸袋机
NEW WORLD A-C
操作简单+功耗低+效率高
Simple operation, low power consumption, high efficiency

2021



领航者(十五代)无纺布立体一次成型制袋机
15th generation Leader
更高效率+自动换把
Higher Efficiency + Auto change handle material rolls

开拓进取是我们的天性 Pioneering and Enterprising is Our Nature

123 项专利
More Patents are under processing

至今拥有 123 项专利 (其中 32 项发明专利)
持续增加中

We have total 123 patents (including 32 invention patents)
more patents are under processing

创新是我们的动力，自公司成立以来，世界各地的客户一直信任着我们，激励着我们创新思想和技术，推动无纺布制袋行业不断向前发展。通过我们高素质的员工以及值得信赖的商业伙伴的齐心协力，我成功的将最先进的技术结合在一起。制定出完美的制袋解决方案。

Innovation is our driving force, from customers all over the world has always been the trust, inspired our thinking and technology innovation, to promote the non-woven bag industry continues to move forward. Through the concerted efforts of our highly qualified staff and trusted business partners, we have successfully combined the most advanced technologies to continue to make new breakthroughs.

85

Utility Model Patents
实用新型专利

CE

CE certification
CE认证

LVD201211005 MD201211005
LVD201211004 MD201211004



安全生产标准化证书
Safety production
standardization certificate

32

Invention Patents
发明专利



International Quality
System Certification
国际质量体系认证
International Quality
Management Certification
国际质量管理认证

ISO 9001:2015
ISO 9001:2008



National
High-Tech Enterprise
国家高新技术企业

The Output Value
Exceeded 100 Million Yuan
产值首超亿元企业

Star Enterprise
(Resource Benefit Award)
明星企业(资源效益奖)

Pingyang County Patent Demonstration
Enterprise
平阳县专利示范企业

Vice Chairman Of Haixi Chamber Of
Commerce In Pingyang County (1st)
平阳县海西商会副会长单位(第一届)



National High-Tech
Enterprise
环境管理体系认证

GB/T 24001-2004
ISO 14001:2004

6

Appearance Patents
外观专利



Production Environment

极具规模的
生产环境

专业超前的研发能力
和强大的生产团队

Advanced R&D and powerful production capability

欧诺人始终坚持不断的创新和实践，汲取客户提供的宝贵意见，持续研发高效、节能的新产品，让每一位客户都能购买到优质、放心的设备。

Keep innovation and learning, continue to provide high efficient energy-saving quality products. Make sure our customer can get good quality products.



CNC PROCESS CENTER

不断前行与超越 只为赢得更多期待

Keep moving forward and beyond
Just to win more expectations

欧诺人一直追求完美 We Has Been Pursuing Perfection Always

我们理解自然是完美的。他唯一不变的就是不断进步，我们知道工艺总有改进的余地，我们唯一的方法就是一直追求完美。
NCM understands nature perfectly. His only constant is not progressing. We know that there is always space for improvement. Our only way is to pursue perfection forever.

欧诺人一直坚守信念 We Stick To The Faith

在欧诺，我们只有一个目标，一旦设定好目标没有任何障碍能让我们改变他，我们坚持下去，我们拒绝放弃。
In NCM, we have only one goal. Once we set goals, there are no obstacles to change us. We stick to it, and we refuse to give up.

欧诺人一直创新卓越 We Has Been Innovating

欧诺是业界第一个开发及生产门窗流水线设备的公司，他带来了新的生产模式，进一步提升了产品的生产效率。
NCM is the first company in the industry to develop and produce windows and doors assembly line equipments. It brings a new production mode and further improves the production efficiency of machines.

为了产品的最佳性能 For the Best Performance

欧诺拥有领先的研发技术，智能的制造装备，标准化的车间管理，根据你的需要研发和生产，保证你的品质。

With the advanced research and development technology, intelligent manufacturing equipment, standardized workshop management, Ounuo are able to serve you qualified products based on your request.





我们有一个伟大的梦想 为行业提供智能化制袋解决方案

We have a great dream and responsibility to provide solution for the intelligent bag making industry.

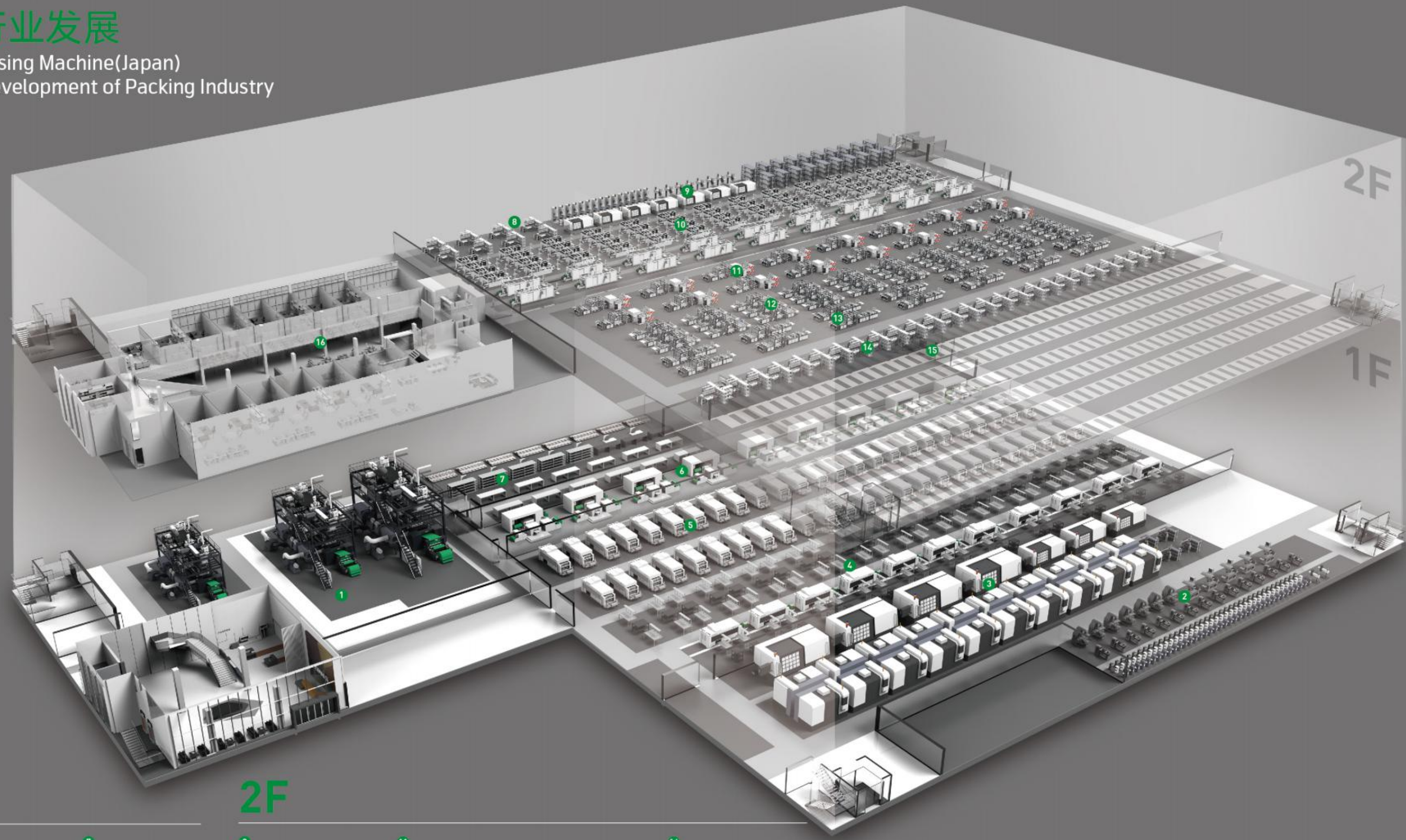


我们的研发队伍将先进的理念融入实践，并成功地应用于相关设备，优秀的产品质量与性能源于我们长期不断地测试和改进。我们所有的产品均超过相关行业标准。

Our R&D team merges the advanced philosophy to practice and succeeds in applying to the related products. The excellent quality and performance of our product originates from our long-term and continuous test and improvement. All our products are better than the relevant industry standards.

日本高精度加工中心 助力包装行业发展

High Precise Processing Machine(Japan)
Contribute to the Development of Packing Industry



1F

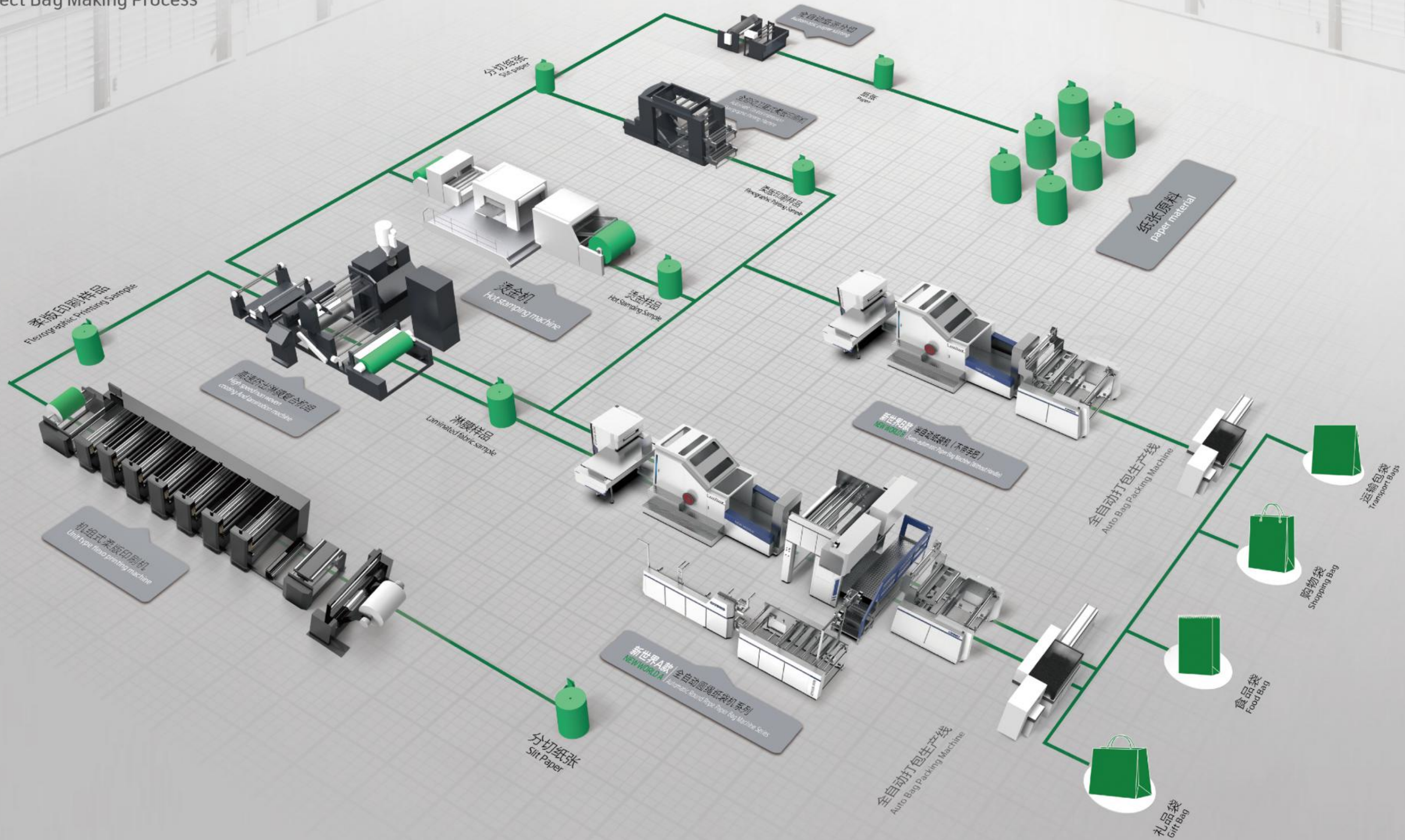
- 1 无纺布平台
Nonwoven Line Platform
- 2 钣金车间
Sheet Metal Forming Platform
- 3 数控加工中心
CNC Machining Center
- 4 立体机装配区
Leader Assemble Zone
- 5 立体机装配区
Leader Assemble Zone
- 6 纸袋装配区
Paper bag machine Assemble Zone
- 7 电焊与配件中心
Welding and Spare Center

2F

- 8 配件、部件组装区
Spare and Parts Assemble Zone
- 9 钳工加工区
Benching Platform
- 10 热风机组装区
Hot-Air Blower Paltform
- 11 三合一制袋机装配区
3 in 1 Bag Macine Assemble Zone
- 12 平口机制袋机装配区
D-cut Bag Machine Assemble Zone
- 13 五合一制袋机装配区
5 in 1 Bag Machine Assemble Zone
- 14 配件、部件组装区
Spare and Parts Assemble Zone
- 15 送料平台
Raw Material Transfer Platform
- 16 办公区
Office Zone

完善的制袋工艺

Perfect Bag Making Process



我们汇聚客户前进的动力

We Bring Together The Momentum Of Our Customers



01

购物袋
Shopping Paper Bag



服装服饰，化妆品，首饰箱包，超市购物袋 等外包装。
Clothing, Cosmetics, Jewelry Bags, Super-market Shopping Bags Etc.

02

食品袋
Food Bag



休闲食品包装，烘焙包装，坚果炒货包装，粮油副食品包装，生鲜水果包装，婴幼儿用具包装等。
Leisure Food Bag, Baking Bag, Nuts Fried Bag, Subsidiary Food Bag, Fruit Bag, Baby Products Etc.

03

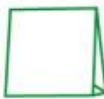
礼品袋
Gift Packaging



喜糖，茶叶，酒类等礼品包装。
Candy, Tea, Wine Etc.

04

运输包袋
Transport Bags



快递物流等运输外包装。
Express Logistics And Transport Packaging Etc.

纸类包装的用途与范围

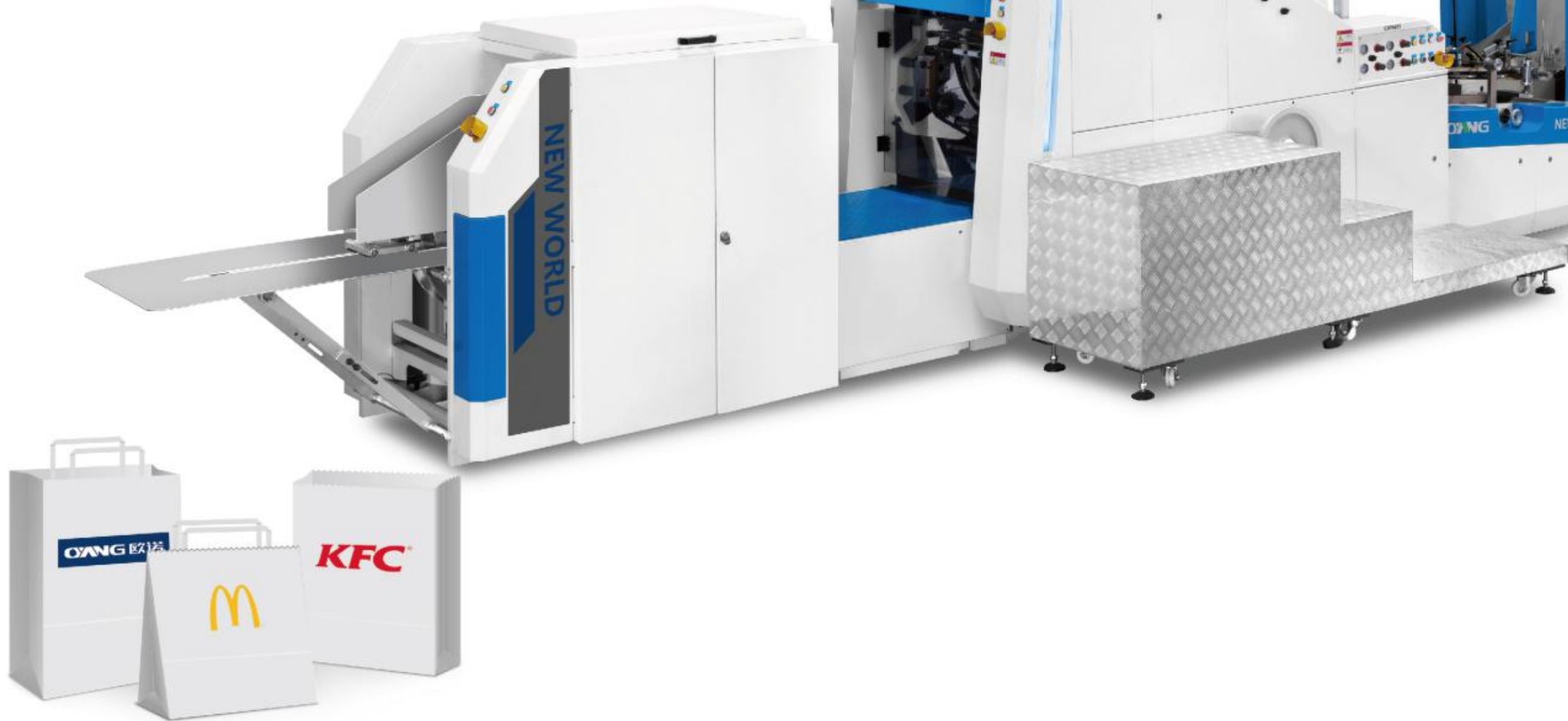
Application and scope of paper packaging

新世界AS款 NEW WORLD AS

卷筒纸全自动(扁绳)方底纸袋机 Fully Auto Roll-fed Square Bottom Paper Bag Machine with Flat Handle

型号	Model No.	AS款 330	AS款 400
纸料直径	Paper diameter	≤1500mm	≤1500mm
卷芯内径	Core inner diameter	Φ76mm	Φ76mm
纸张克重	Paper weight	80-140gsm	80-140gsm
纸袋面宽	Paper bag width	200- 330mm带手把 150-330mm不带手把	200- 400mm带手把 150-400mm不带手把
纸筒长度	Paper tube length	280-430mm带手把 280-510mm不带手把	280-550mm带手把 280-600mm不带手把
纸袋底宽	Bottom width of paper bag	80-180mm	90-200mm
速度	Machine Speed	150pcs/min	150pcs/min
总功率	Total power	32 KW	34 KW
机器重量	Machine weight	16000KG	18000KG
机器外形尺寸	Machine dimensions	14 x 6 x 2.5M	15 x 6 x 2.5M

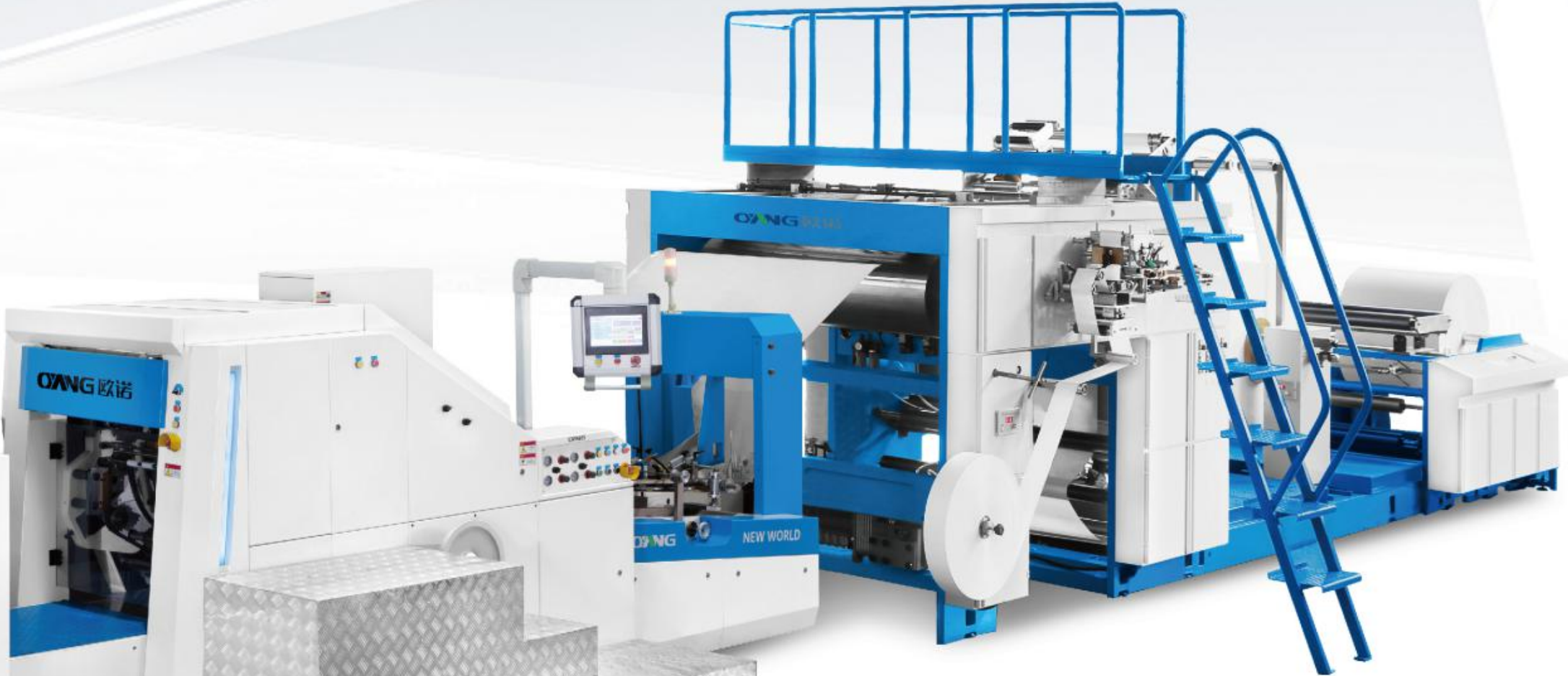
扁手把绳高	Flat Handle Rope Height	75mm	90mm
扁绳宽度	Flat Handle Rope Width	13mm	16mm
扁绳纸卷宽度	Paper Rope Roll Width	101mm	93mm
扁绳纸卷直径	Paper Rope Roll Diameter	Φ1000mm	Φ1000mm
扁绳纸克重	Paper Rope Thickness	70~100g/m²	70~100g/m²
手把贴片长度	Handle Patch Length	160mm	170mm
手把贴片宽度	Handle Patch Width	52mm	52mm
手把贴片纸卷直径	Paper Patch Roll Diameter	Φ800mm	Φ800mm
手把贴片纸卷宽度	Paper Patch Roll Width	160mm	170mm
手把贴片纸克重	Paper Patch Thickness	70~110g/m²	70~110g/m²
最大速度	Max. Speed	150bags/min(220bags/min)	120bags/min(180bags/min)
机器功率	Total Power	29kw	29kw
机器重量	Total Weight	Approx. 20000kg	Approx.20000kg
外形尺寸	Overall Dimension	L16000 X W3500 X H3500mm	L16000 x W4000 X H3500mm



本机以卷筒纸、卷筒式头卡和扁绳纸卷为原料，一次性完成带扁绳手把的方底纸袋，是快速生产扁手提纸袋的理想设备。通过一次性完成手把制作、手把黏贴、纸筒成型、纸筒切断和袋底成型等步骤，该机器真正实现了全自动化生产，能够有效地节省人工成本。与众不同的扁绳手把制作工艺和特殊的成品计数功能，有效提高了用户批量打包成品的效率。

得益于完美的工艺和快速的制袋速度，本机特别适用于食品和服装等行业的购物袋批量生产。

This machine is designed to manufacture square bottom paper bags with flat-rope handles from paper roll, paper patch roll and flat handle paper roll, and it is an ideal equipment for producing paper handbags fast. By implementing steps including handle making, handle application, tube forming, tube cutting and bottom forming within a fully automatic process, this machine can effectively save labor costs. Distinct flat-rope handle making process and special bag counting function, greatly improve packing efficiency of finished paper bags. Thanks to perfect technologies and fast production speed, this machine can produce paper handbags with high quality in many different forms, which are especially suitable for food and clothing industries.



通过直接在纸面上制作扁绳手把，客户不仅可以不再依赖传统的外置手把机，而且可以节省50%的贴片纸张。此外，在同一台机器上可以实现扁绳内折或外翻，帮客户在传统用袋习惯和高效包装运输之间找到完美平衡。

By directly making flat-rope handles on paper web, customers can not only no longer rely on the traditional external hand making machine, but also be able to save 50% patch paper. Moreover, it can make folded or unfolded flat handle in the same machine, assising users to balance tradtional bag-using habit wih highly effective packaging and transportation.

新世界A款 NEW WORLD A

全自动圆绳纸袋机系列（手提袋） Automatic Round Rope Paper Bag Machine Series

型号	Model No.	A款 220	A款 330	A款 400	A款 550
纸料直径	Paper diameter	≤1500mm	≤1500mm	≤1500mm	≤1500mm
卷芯内径	Core inner diameter	Φ76mm	Φ76mm	Φ76mm	Φ76mm
纸张克重	Paper weight	70-140gsm	80-140gsm	80-140gsm	90-140gsm
纸袋面宽	Paper bag width	120-220mm带手把 80-220mm不带手把	200-330mm带手把 150-330mm不带手把	200-400mm带手把 150-400mm不带手把	220-550mm带手把 200-550mm不带手把
纸筒长度	Paper tube length	191-350mm带手把 191-430mm不带手把	280-430mm带手把 280-510mm不带手把	280-550mm带手把 280-600mm不带手把	380-650mm带手把 380-770mm不带手把
纸袋底宽	Bottom width of paper bag	50-120mm	80-180mm	90-200mm	100-210mm
速度	Machine Speed	150pcs/min	150pcs/min	150pcs/min	100pcs/min
总功率	Total power	32 KW	32 KW	34 KW	34KW
机器重量	Machine weight	13000KG	16000KG	18000KG	18000KG
机器外形尺寸	Machine dimensions	12 x 5 x 2.5M	14 x 6 x 2.5M	15 x 6 x 2.5M	15 x 6 x 2.5 M

型号	Model No.	2HD	3HD	5HD	6HD
手把绳高	Handle rope height	80/85	102/115/125/140	102/115/125/140	115/125/140/150
手把贴片宽度	Handle patch width	45-50	45-50	45-50	45-50
手把贴片长度	Handle patch length	90	114.3	152.4	190.5
手把绳直径	Handle rope diameter	Φ4-6mm	Φ4-6mm	Φ4-6mm	Φ4-6mm
手把贴片纸卷直径	Diameter of Handle Patch Paper Roll	Φ1200mm	Φ1200mm	Φ1200mm	Φ1200mm
手把贴片纸卷宽度	Handle patch paper roll width	90-100mm	90-100mm	90-100mm	90-100mm
手把贴片克重	Handle patch weight	100-140g	100-140g	100-140g	100-140g
绳间距	Handle separation distance	57	57	72	85

本机以卷筒纸、卷筒式头卡和纸绳为原料，一次性完成带手把的方底纸袋，是快速生产手提纸袋的理想设备。通过在一台机器上完成手把制作、手把黏贴、纸筒成型、纸筒切断和袋底成型等步骤，该机器真正实现了全自动化生产，能够有效地节省人工成本。光电眼自动修正切断长度，有效保证机器的切断精度。可调式双模板结构，既能确保整机能够快速稳定地运行，又能有效地减少纸袋尺寸调整的时间。特别设计的收袋平台和计数功能，有效提高了用户批量打包成品的效率。得益于完美的工艺和快速的制袋速度，本机特别适用于食品和服装等行业的购物袋批量生产。

This machine is designed to manufacture square bottom paper bags with handles from paper roll, paper patch roll and paper rope, and it is an ideal equipment for producing paper handbags fast. By implementing steps including handle making, handle application, tube forming, tube cutting and bottom forming within a fully automatic process, this machine can effectively save labor costs. The equipped photoelectric detector can correct cutting length, so as to ensure cutting precision. Adjustable dual-moulds structure, ensure that the machine can perform quickly and stably, as well as reduce adjusting time for different bag sizes. Special bags collection platform and counting function, improve packing efficiency of finished paper bags. Thanks to perfect technologies and fast production speed, this machine can produce paper handbags with high quality in many different forms, which are especially suitable for food and clothing industries.



纸筒切断刀可自由切换为齿刀或平刀，充分满足客户对不同袋口的生产需求。
Tube cutter can be equipped with serrated blade or straight blade freely, so as to meet customers' requirements to different bag mouths.

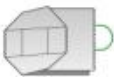
该类机器可以同时连线外置的圆绳手把机和扁绳手把机，不仅可节省 40% 以上的投资成本和 45% 以上的占地空间，而且一机两用，大大提高了客户的纸袋接单能力。
This kind of machine can be connected with independent twisted handle machine and flat handle machine at the same time, so that users can not only save at least 40% investment and 45% space, but also be more flexible to paper bag market due to one-machine-two-usages



封底成型
Bottom
Forming



上底胶
Bottom
Gluing



开底
Bottom
Opening



底部压痕
Bottom
Indentation



切断
Tube
Cutting



成筒
Tube
Forming



上边胶
Side
Gluing



贴把
Handle
Pasting



上把胶
Top
Gluing



切口
Top
Cutting



放卷
Paper
Feeding



手挽定位
Handle
Positioning



手挽分切
Handle
Cutting



做手挽
Handle
Making

新世界B款 NEW WORLD B

半自动纸袋机（手捧袋）
Semi-automatic Paper Bag Machine (Without Handle)

型号	Model No.	B款 220	B款 330	B款 400	B款 550
纸袋长度(切长)	Paper bag length	191-430mm	280-510mm	280-600mm	380-770mm
纸袋宽度	Paper bag width	80-220mm	150-330mm	150-400mm	200-550mm
袋底宽度	Paper bag bottom width	50-120mm	70-180mm	90-200mm	100-210mm
纸袋厚度	Paper thickness	45-150g/m ²	60-150g/m ²	70-150g/m ²	80-150g/m ²
机械速度 (运行最大速度)	Machine Speed	280pcs/min	220pcs/min	200pcs/min	150pcs/min
纸卷宽度	Paper roll width	290-710mm	470-1050mm	510-1230mm	630-1550mm
纸料直径	Roll paper diameter	1300mm	1300mm	1300mm	1300mm
整机功率	Machine power	3相4 线380V 9kw	3相4 线380V 11kw	3相4 线380V 15.5kw	3相4 线380V 18.8kw
整机重量	Machine weight	5600kg	8000kg	9000kg	11000kg
整机尺寸	Machine size	8.6x2.6x1.9 M	9.5x2.6x1.9 M	10.7x2.6x1.9 M	13x2.6x2 M

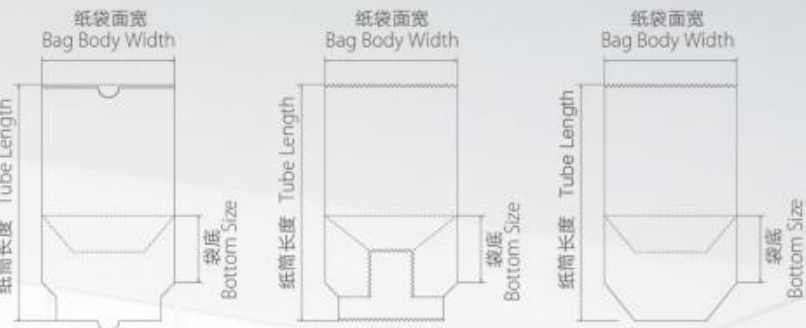


该机器的制袋尺寸范围很大,应用广泛。
不仅可以生产小尺寸的食品袋,也可以生产大尺寸的购物袋。
This machine can produce paper bags of wide-range sizes.
It can produce not only small-size food bags, but also big size shopping bags.



本机以卷筒纸为原料,一次性完成无手把的方底纸袋,是快速生产各类不同尺寸方底纸袋的理想设备。
本机设计合理,结构紧凑,能够快速完成原纸输送、纸筒成型、纸筒切断和袋底成型等一系列复杂步骤,有效地节省人工成本。光电眼自动修正切断长度,有效保证机器的切断精度。
本机不仅能处理薄纸,而且制袋速度快,特别适合用于食品行业的纸袋生产。

This machine is designed to manufacture square bottom paper bags without handles from paper roll, and it is an ideal equipment for producing producing various sized paper bags fast. By implementing steps including paper feeding, tube forming, tube cutting and bottom forming inline, this machine can effectively save labor costs. The equipped photoelectric detector can correct cutting length, so as to ensure cutting precision. This machine can process very thin paper, as well as produce paper bags very fast, thus this machine is especially suitable for being applied in food industries.



该机器可以根据客户的需求,制作拥有不同底部的纸袋。
This machine can make various kinds of paper bags with different bottom styles.



封底成型
Bottom
Forming



上底胶
Bottom
Gluing



开底
Bottom
Opening



底部压痕
Bottom
Indentation



切断
Tube
Cutting



成筒
Tube
Forming



上边胶
Side
Gluing



放卷
Paper
Feeding

新世界B款 NEW WORLD B(T+D+W+P)

卷筒纸方底纸袋机(多功能选配) Roll-fed Square Bottom Paper Bag Machine (Multi-functional Options)

通过在传统的纸袋机放料单元和成筒单元之间加入新的功能单元（柔版印刷、双层粘合、窗口模切或贴片冲孔），该类机器真正实现了制袋和额外工艺之间的无缝连接，能够有效地减少设备投资和节省人工成本，让客户能够根据市场的变化任意升级机器的功能。

By additionally embed functional unit (flexo printing, dual-layer pasting, die-cut window making or patching & punching) between the unwinding unit and tube forming unit in traditional paper bag machine, this kind of machine realizes the seamless connection between bag making and additional process, so as to effectively reduce equipment investment and save labor cost, meanwhile make the customer be more flexible to the rapidly changing market by upgrading machine functions.

该类机型是在传统纸袋机机型上作出的一次功能性扩展，以卷筒纸为原料，一次性完成无手把方底纸袋的制作，是生产各类方底纸袋的理想设备。该类机型制袋尺寸范围广，制袋速度快，特别适用于食品和服装等行业的纸袋批量生产。

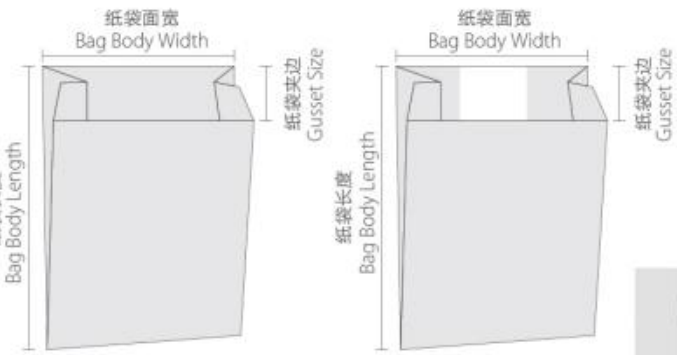
As a functional extension of traditional model of paper bag machine, this kind of machine can make paper bags without handles inline from paper roll, thus it is an ideal equipment for producing printed paper bags fast. This kind of machine can produce paper bags of varying greatly sizes at a high speed, thus it is especially suitable for being applied in food and clothing industries



新世界C款 NEW WORLD C

尖底纸袋机 Sharp Bottom Paper Bag Machine

型号	Model No.	C款 270	C款 330
纸袋厚度	Paper Thickness Range	30-100 GSM	30-100 GSM
纸袋宽度	Paper Bag Width Range	80-270mm	80-330mm
纸袋长度	Paper Bag Length Range	120-400mm	120-720mm
侧面折叠范围	Side Folding Range	0-60mm	0-60mm
产品偏差	Production Precision	±0.2mm	±0.2mm
生产速度	Machinery Speed	150-500 pcs /min	150-500 pcs /min
最大放纸宽度	Maximum paper roll Width	900mm	1000mm
最大放卷直径	Maximum Paper roll Diameter	1200mm	1200mm
整机功率	Total Power	16 KW	16 KW
机器重量	Machine Weight	5000KGS	5500KGS
机器颜色	Machine Color	White or other	White or other
机器尺寸	Machine Size	7300*2000*1850mm	7700*2000*1900mm



本机用于卷筒原色纸或印刷卷筒纸,如牛皮纸、油光纸、医用纸等,纸卷由纸袋工艺穿孔、中缝上胶、色标定长、原料成筒、定长裁断、底部折底、底部上胶。
袋底成形,成品袋整理一次完成。本机操作更方便,更高效,更稳定,是生产各种不同纸质袋、开窗面包袋、休闲食品袋、面包袋、干果袋等环保纸袋的纸袋机设备。

This machine is designed to manufacture sharp bottom paper bag from paper roll, and it is suitable for kraft paper, ribbed kraft paper, grease-proof paper, coated paper, medico paper & etc.
By implementing steps including roll feeding, side gluing, perforating, tube forming, tube cutting off, bottom folding and gluing, finished bag collecting within a fully automatic process, can effectively save labor costs. It has advantage of easy operation, high efficiency, more steady, it is an ideal machine for make different kind of paper bag, snack paper bag, food paper bag, bread paper bag, dry fruit paper bag and eco-friendly paper bag.



新世界L款 NEW WORLD L

全自动单张式方底纸袋制袋机 Automatic Round Rope Paper Bag Machine Series

型号	Model No.	KING-22L	KING-35L	KING-45L
袋宽	Bag Width (mm)	100~250	180~350	220~~450
底宽	Bottom Width (mm)	45~110	70 ~ 160	70~170
纸筒长度	Tube Length (mm)	230~410	280 ~ 540	320 ~ 560
纸宽	Sheet Width (mm)	325~720	530~1050	610~1260
纸长	Sheet Length (mm)	240~410	340~600	380~620
纸张厚度范围	Sheet Thickness	120~300g/m² (TP)	120~300g/m² (TP)	120~300g/m² (TP)
头卡宽度	Head-card Width (mm)	20~50	20~50	20~50
头卡长度	Head-card Length (mm)	90 ~ 240	150~340	190~440
头卡规格	Head-card Thickness	200~400 g/m²	200~400 g/m²	200~400 g/m²
袋口回折宽度	Flip Width (mm)	30~60	30~60	30~60
打孔直径	Punching Diameter (mm)	4,5,6	4,5,6	4,5,6
打孔间距	Punching Distance (mm)	80,100,120	80,100,120	80,100,120
功率	Power Consumption (KW)	32	35	40
机器外形尺寸	Machine Size (m)	1.3W x 15.4L x 2.01H	2W x 16.5L x 2H	2.2W x 16.51L x 2.46H
机器毛重	Machine Weight (kg)	17000	21000	23000
制袋能力 (袋/分)	Max.Speed (Bags/min)	60	60	60

制袋速度以120克白牛皮为准，但受限于纸质、克重、印刷、PP膜、胶水、纸袋尺寸和作业环境等。
Production speed depends on paper quality,paper weight,print,glue quality,bag size,PP film coated,operating environment,etc.

性能及特点 Feature & Characteristics

上胶方式(Gluing method)

用户不仅可以自行选择头卡上胶的面积以及两面上胶还是单面上胶，而且整个翻口部分的上胶面积也可以自由选择，完全满足所有纸袋的不同要求。边胶采用热胶和冷胶双重喷胶的方式，既保证袋型的美观，又可以节约成本。

The size of glue area is alterable,user can select only one side or double side to pasting the cardboard which can meet different requirement from the market.The structure has two glue injection device including hot melt glue and cold water glue which can making the paper bag more stronger and save the cost mostly at the same time.

袋口插口功能(The function of top insert-in)

采用创新性专利机械结构，使袋筒成型时完全模拟手工制袋方式，纸张两边完全插口粘结，美观牢固。

The patented machinery structure could completely make the tube of paper bag as manual method.At the side glue space,one part insert another part perfectly which making thebag more beautiful and firm.

折口方式(Folding method)

采用创新性专利机械结构，纸袋在折口过程中，全程由机械装置定位，并完成折口动作，折叠准确，无论薄纸还是厚纸，都可以做到精准无误。

Adopting the innovative patented mechanical structure,the paper bag is positioned by the mechanical device during the folding process.No matter it is thin paper or thick paper,all can be accurate.

头卡型式 (The style of top cardboard)

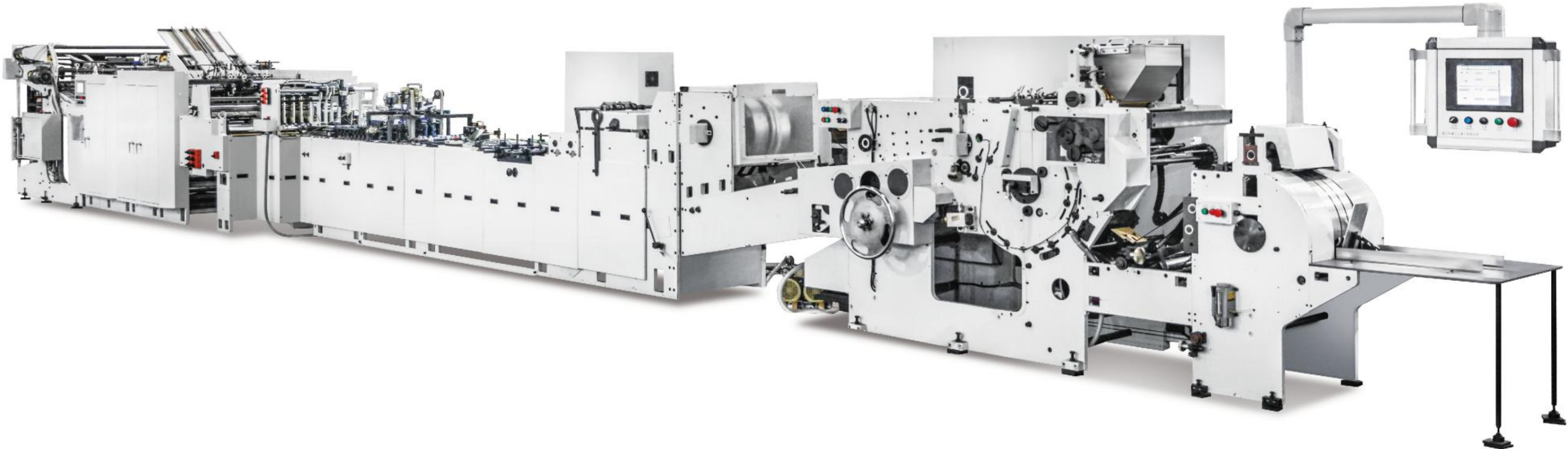
切纸机切好的头卡，整齐摆放在导轨上，适时添加，不需要停机。
The top reenforced cardboard is placed on the guide rails tidily,operator can add the cardboard timely and without stop the machine.

头卡粘贴方式 (The method of top cardboard pasting)

采用二次交接，两次定位的方式粘贴头卡，头卡准确无误的和纸张进行精确定位和粘贴。
Employing twice position locate,the innocative machinery structure could pasting the reenforced cardboad on the paper sheet accurately and correctly.

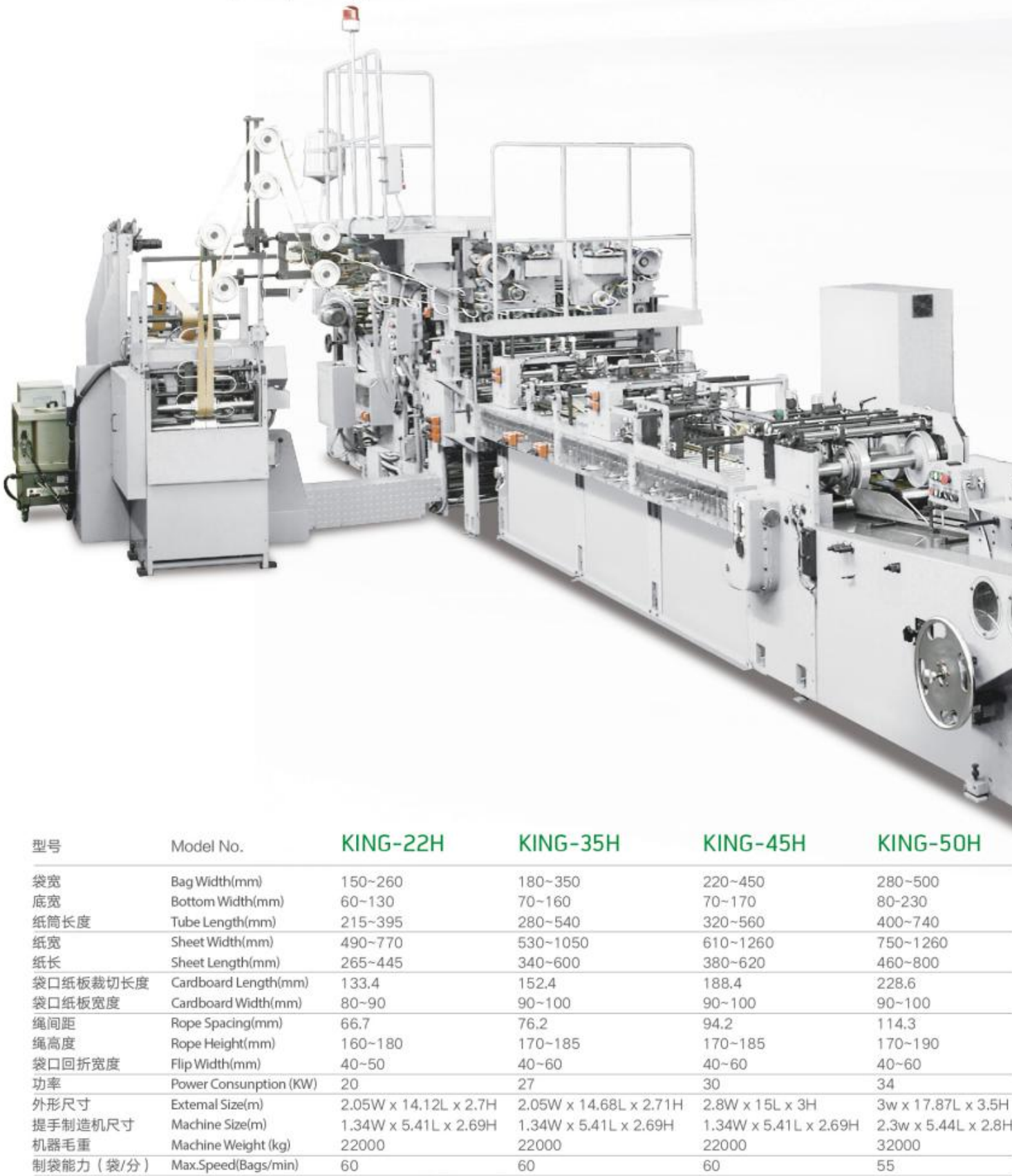
头卡 粘贴位置 (The position of the cardboard pasting)

头卡粘贴位置灵活，可以贴在折扣线上方，或者下方，由用户任意选择。
The position for the top reenforced cardboard is flexible, user can freely select the position above or below the top folding line.



新世界H款 NEW WORLD H

全自动单张式方底纸袋制袋机 Automatic Round Rope Paper Bag Machine Series



型号	Model No.	KING-22H	KING-35H	KING-45H	KING-50H
袋宽	Bag Width(mm)	150~260	180~350	220~450	280~500
底宽	Bottom Width(mm)	60~130	70~160	70~170	80~230
纸筒长度	Tube Length(mm)	215~395	280~540	320~560	400~740
纸宽	Sheet Width(mm)	490~770	530~1050	610~1260	750~1260
纸长	Sheet Length(mm)	265~445	340~600	380~620	460~800
袋口纸板裁切长度	Cardboard Length(mm)	133.4	152.4	188.4	228.6
袋口纸板宽度	Cardboard Width(mm)	80~90	90~100	90~100	90~100
绳间距	Rope Spacing(mm)	66.7	76.2	94.2	114.3
绳高度	Rope Height(mm)	160~180	170~185	170~185	170~190
袋口回折宽度	Flip Width(mm)	40~50	40~60	40~60	40~60
功率	Power Consumption (KW)	20	27	30	34
外形尺寸	External Size(m)	2.05W x 14.12L x 2.7H	2.05W x 14.68L x 2.71H	2.8W x 15L x 3H	3w x 17.87L x 3.5H
提手制造机尺寸	Machine Size(m)	1.34W x 5.41L x 2.69H	1.34W x 5.41L x 2.69H	1.34W x 5.41L x 2.69H	2.3w x 5.44L x 2.8H
机器毛重	Machine Weight (kg)	22000	22000	22000	32000
制袋能力 (袋/分)	Max.Speed(Bags/min)	60	60	60	55

提手尺寸：绳径—4~8mm、绳卷纸径最大 (Max)1000mm、贴绳纸克重120g/m²

性能及特点 Feature & Characteristics

提手制造机 (Handle Making Machine)

用热熔胶将提手绳固定于两张纸中间的方法，制造提手，提手绳可使用圆纸绳、PP绞合绳、丙烯酸树脂绳等。提手制造机平行配置于主机，也可根据现场使用面积情况，配置于主机左侧或右侧。

This machine puts a handle rope between two pieces of paper and fixes it together with hot melt glue as a hand grip.The handle material can be twisted paper rope,twisted p.p.rope,acrylic resin rope,etc.The handle making machine is installed parallel to the main machine.It's possible to install it on either side of the main machine that according to the space.

提手板纸贴合装置 (Handle(Cardboard)pasting Unit)

将提手制造机制成的提手或自板纸原纸架插入的板纸贴合于袋口内侧，然后回折袋口部分，包含提手或板纸 (双重贴合方式)。

Pasting handles that made by handle making machine or cardboard to the mouth of the main sheet paper and folding.This is pasting unit for handles or cardboard (double pasting style)

穿手提绳用打孔装置 (Punching Unit)

穿绳用双孔或塑料提手锁合用四孔的打孔装置，一般双孔的直径分 4,6,8mm 三种,孔距根据机型大小在 80-200mm 间设定为二种。

尚可依照客户要求安装香蕉型提手孔模切装置。(选购件)

This unit punches two holes as well as four holes,normally there are 3 kinds of holes diameters,4,6 and 8mm.And holes distance included two kinds,80 to 200mm.

It's possible to set up a banana type holes die cutting system as option.

快速调整装置 (Quick Adjustment Device)

风琴线的调整及压力调整全部由数字显示器控制，大大缩短换版调机时间，提高了生产效率。

Organ line adjustment and pressure adjustment are controlled by a digital display, greatly reducing the time for adjusting and improved production efficiency.

自动收集装置 (Automatic Collecting Device)

可实现自动点数，便于产品收集。

It can automatically calculate the quantity and more convenient to collect bags.

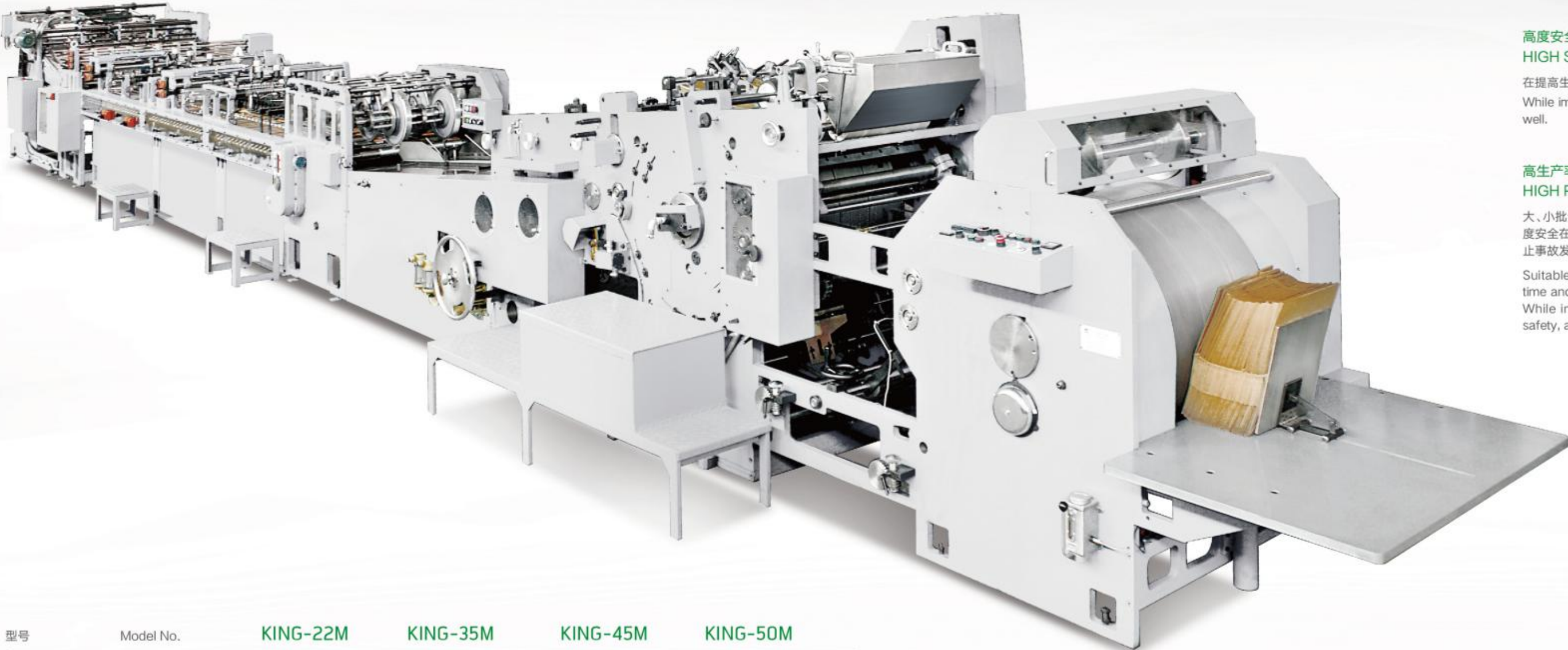
拉底滚筒 (Bottom Opening Cylinder)

三等分的拉底滚筒调整时，只要调整一边，其他两边自动对正。大大减少换版调整时间，提高生产效率。

Only needs to adjust one side of the cylinder,the other two sides will be adjusted automatically.Greatly reduced adjustment time and improved production efficiency.

新世界K款 NEW WORLD K

全自动单张式方底纸袋制袋机
Automatic Round Rope Paper Bag Machine Series



型号	Model No.	KING-22M	KING-35M	KING-45M	KING-50M
袋宽	Bag Width(mm)	100~ 250	150~350	220~450	280~500
底宽	Bottom Width(mm)	50~110	70~160	70~170	80~230
纸筒长度	Tube Lenathimmm	210~410	280~600	330~620	400~800
纸宽	Sheet Width(mm)	325~ 720	470~1050	610~1260	750~1260
纸长	Sheet Length(mm)	210~410	280~600	330~620	400~800
功率	Power Consumption(KW)	9	10	13	13
本机尺寸	Machine Size(m)	1.69W x 1.7H x 11.3L	1.64W x 1.52H x 12.475L	2.12W x 1.52H x 12.56L	2.12W x 1.77H x 14.595L
制袋能力 (袋/分)	Max.Speed (Bags/min)	70	70	70	60

耐久性!! EXCELLENT DURABILITY!!

采用世界一流厂家或中外合资厂家生产的电机装置及高精度，高材料的机械部件,确保了机械的耐久性。

This machine constructed with quality parts for excellent durability,and accuracy assurance.

高经济性!! HIGHLY ECONOMICAL!!

操作简单,减少了操作员工,电量及副资材 (如粘合剂等) 消费量低。

Easy operation and work with few operators,using less electrical power consumption and sub material (such as Adhesives).

高度安全!! HIGH SECURITY!!

在提高生产效率同时,提高了安全性。

While improving the production efficiency, safety has been improved as well.

高生产率!! HIGH PRODUCTIVITY!!

大、小批量生产均可适应,缩短了换型(尺寸更换)时间,生产效率大为提高,高度安全在提高生产效率同时,重视了安全性,多处采取安全护罩及保险开关,防止事故发生。

Suitable for big and small batch production and reduced adjustment time and improved production efficiency. Safety has been ensured.

While improving the production efficiency, it pays more attention to safety, adopts safety covers and emergency switches to avoid accident

NOTE

NOTE